## **Authors Index**

A	Carney, L., A. H. Zrimsek and G. J. Vingas, Ceroxide Origins — a Tracer Program
AFS PLANT AND PLANT EQUIPMENT COMMITTEE, The Cold Facts About Cooling Foundry Sand	CHAMBERLAIN, B. and J. SULZER, Gas Content and Solidi-
AHEARN, P. J. and F. C. QUIGLEY, Mass Effect and Microsegregation in a High Strength Steel Casting 435	fication Rate Effect on Tensile Properties and Sound- ness of Aluminum Casting Alloys
AHEARN, P. J. and F. C. QUIGLEY, Homogenization of	tile Iron by Mold Inoculation
High Strength Steel at 2500 F	CLELAND, R. L., Viscosity Control in Bonding Slurries 20
ANDERSON, J. W., D. R. HARBUR, and J. W. ROMERO, Re- covery of Mechanically Entrapped Plutonium from	COOPER, P. A., G. F. KENT and J. ZOTOS, Development of Improved Mathematical Models for Prediction of Steel
Casting Skulls and Turnings 481	Castings Mechanical Properties 90
В	Cowles, R. J., A Report of the Developments for Elimi- nating Deformation and Cracking in Shell Molds and
BAILEY, N. and A. W. O. WEBB, Properties of Cast Cu-	Cores During Casting 92
Mn-Al Alloys at Elevated Temperatures 321	CROCKER, B. W. and F. SCHMID, Elimination of Hot Tear Cracking in Castings
BALLEY, W. A., Beryllium Effect on Strength and Me- chanical Properties of 256 Variant-T6 Aluminum	Cracking in Castings
Alloys	D
Balley, W. A., Comparative Strength of 354-T6 Type Aluminum-Silicon-Copper-Magnesium Casting Alloy . 790	D
BARLOW, T. E., How Are You Going to Train the New	DAHLBERG, H. R. and W. W. Levi, Water Cooled Cupola Operation with a Basic Slag
Foundrymen?	Daksiewicz, R. T., Method for Testing Hot Box Sand
BARLOW, T. E. and R. A. GREEN, Pressure Density Rela-	Binder 70
tionships in High Strength Sands 169	DAVIDSON, M. H., J. K. SPRINKLE and J. KEVERIAN, Com-
BARUCH, T. R. and A. J. STONE, Copper Influence on	puter Identification of Factors Controlling Quality in
Chilling Behavior of a Cast Iron for Chilled Rolls 1 BENNETT, F. C., Instruments as an Aid to Better Die	Castings Production 52
Castings	DE BOTTON, J. L. S., R. A. FLINN and M. J. WEINS, Data for Calculation of Riser Placement in Copper Alloy
BLAYDEN, L. and P. B. Burgess, Composition and Heat	Castings
Transfer Effects on Surface Defects in Pearlitic Mal-	Dell, W. J. and R. J. Christ, Chill Elimination in Duc-
leable Mortar Shell 537	tile Iron by Mold Inoculation 40
BOSTATER, J. A. and R. W. Heine, Prevention of Surface Defects on White Iron Castings by Heat Transfer	DE SY, A. and J. VAN EEGHEM, Side Effects of Cast Steel Deoxidation
System Control 582	DIETERT, H. W., F. S. BREWSTER, A. L. GRAHAM and T. H.
Brewster, F. S., A. L. Graham, T. H. Hanna and H. W.	Hanna, Sand Preparation for High Speed Molding 23
DIETERT, Sand Preparation for High Speed Molding 238 BURGESS, P. B. and L. BLAYDEN, Composition and Heat	Donoho, C. K., Molten Cast Iron for Treating to Produce
Transfer Effects on Surface Defects in Pearlitic Malleable Mortar Shell	Ductile Iron 600
BURMAN, R. W., Performance of New Molybdenum-base	. E
Alloy Tools in Casting Processes 471	
	EDELMAN, R. E. and R. V. London, Chill Effect on Cast
C	Uranium-8.5 Per Cent Molybdenum Plates
CALLAHAN, R. L., Role of Industrial Engineer in the	Magnesium-Lithium and Magnesium-Lithium-Silver
Foundry 430	Alloys 686

ELMAN, I. B., A Nickel Aluminum Bronze for Glass Mold Service	KERSHNER, J., S. GOLDSPIEL and G. WACKER, Heat Treatment, Microstructure and Corrosion Resistance of Aluminum Bronze Castings
F Describilities of Alumi	KEVERIAN, J., M. H. DAVIDSON and J. K. SPRINKLE, Computer Identification of Factors Controlling Quality
FELIU, S. and L. Luis, Flowing Possibilities of Aluminum in Sand Molded Channels	in Castings Production
gots	tal Computer
Castings	KURFMAN, V. B., Hydrogen Escape from Magnesium Alloys 9
FOUND, G. H., High Precision and Mass Production in the Foundry With Ceramic Mold Process	L  LAGOWSKI, B. and J. W. MEIER, Development of High
FRANKENY, J. L., Vacuum Induction Casting of Beryllium	Strength Magnesium Casting Alloys Containing Silver, Zinc and Zirconium
Pearlitic Ductile Iron for Heavy Sections	LAGOWSKI, B. and J. W. MEIER, Characteristics of Sand Cast Magnesium-Zinc Alloys
Propeller Castings 696	Sand Cast Alloys
	LAVELLE, D. L., Improved Copper-Base Alloy Gating
GEARHART, S. W., Practical Improvements in Production of Large Chromium Steel Castings	Using Aluminum Techniques
Foundries 647	Operation with a Basic Slag
GHOSH, S., Segregation Zones in Multiphase Alloy Melts . 273 GHOSH, S. and W. J. Morr, Some Aspects of Refinement of Hypereutectic Aluminum-Silicon Alloys	Uranium-8.5 Per Cent Molybdenum Plates 233 LOPER, C. R., Jr. and C. R. KELLERMAN, Jr., Thermal
GJOVIG, E. L., Polyurethane Rubber in the Foundry Industry	Treatment Near Eutectic Temperature Effect on Graphite in Ductile Iron
GOLDSPIEL, S., J. KERSHNER and G. WACKER, Heat Treatment, Microstructure and Corrosion Resistance of	essing Cycle in Producing Ductile Iron
Aluminum Bronze Castings	velopment in White Cast Irons
ing	H13 Die Casting Dies
tionships in High Strength Sands	Lux, B., Nucleation of Eutectic Graphite in Inoculated Gray Iron by Saltlike Carbides
and a second sec	M
HANAS, B. and G. KARLSSON, Induction Furnace Installations in Sweden	Marine B. Galan and Malakinan Book as Brown
HANNA, T. H., H. W. DIETERT, F. S. BREWSTER and A. L. GRAHAM, Sand Preparation for High Speed Molding 238 HARBUR, D. R., J. W. ROMERO and J. W. ANDERSON, Re-	Maratray, F., Carbon and Molybdenum Effect on Transformation of Steels with Six Per Cent Manganese 203 Mather, H. S., Room Temperature Curing Silicones in
covery of Mechanically Entrapped Plutonium from Casting Skulls and Turnings	the Pattern Shop
HARTLEY, A. L., Flame Hardening of Ductile Cast Iron 733  HEINE, H. J., Machining Malleable Iron 898  HEINE, R. W. and J. A. BOSTATER, Prevention of Surface	ver, Zinc and Zirconium
Defects on White Iron Castings by Heat Transfer System Control	MEIER, J. W. and B. LAGOWSKI, Premium Strength in Sand Cast Alloys
Heine, R. W. and C. R. Loper, Graphitization and Proc-	Mott, W. J. and S. Ghosh, Some Aspects of Refinement
essing Cycle in Producing Ductile Iron	of Hypereutectic Aluminum-Silicon Alloys
HENZEL, J. G., JR. and J. KEVERIAN, Calculating Solidifi- cation Patterns in Sand Cast Steel Cylinders by Digi-	N .
tal Computer	NIEDERBERGER, R. B., Composition and Heat Treatment Effect on Dealuminization of Aluminum Bronzes 115
	Nolan, M. J. and K. Winterton, Metal Inert Gas Weld-
J	NOLAN, M. J. and K. WINTERTON, Metal Inert Gas Welding of Tin Bronze Castings
JENKINS, L. R., Magnetic Particle Indications in Malle-	ing of Tin Bronze Castings
JENKINS, L. R., Magnetic Particle Indications in Malle- able Iron	O O'BRIEN, E. W., Olivine Use for Small Shank Ladles 426
JENKINS, L. R., Magnetic Particle Indications in Malle- able Iron 545 JOHNSTON, R. E., Js., Statistical Methods in Foundry Experiments 13	ing of Tin Bronze Castings
JENKINS, L. R., Magnetic Particle Indications in Malle- able Iron	O'BRIEN, E. W., Olivine Use for Small Shank Ladles 426 OJALA, T. J. and R. C. SHNAY, Equilibrium in Foundry
JENKINS, L. R., Magnetic Particle Indications in Malleable Iron	O O'BRIEN, E. W., Olivine Use for Small Shank Ladles 426 OJALA, T. J. and R. C. SHNAY, Equilibrium in Foundry System Sand P
JENKINS, L. R., Magnetic Particle Indications in Malleable Iron	O'BRIEN, E. W., Olivine Use for Small Shank Ladles 426 OJALA, T. J. and R. C. SHNAY, Equilibrium in Foundry System Sand
JENKINS, L. R., Magnetic Particle Indications in Malleable Iron	O'BRIEN, E. W., Olivine Use for Small Shank Ladles 426 OJALA, T. J. and R. C. SHNAY, Equilibrium in Foundry System Sand

Pelleg, J., Influence of Bismuth on Mechanical Proper-	T
ties of Cast Irons	TARIZAWA, N. and C. R. LOPER, Spheroidal Graphite De-
Pelleg, J. and R. W. Heine, Some Effects of Seacoal on White Iron Castings in Green Sand	velopment in White Cast Irons
Petro, J. S., Standard Data Approach using MTM-GPD 549	TAYLOR, L. E., D. C. ROSE, G. J. VINGAS and A. H. ZRIM-
PELLINI, W. S. and W. A. LANGE, Drop Weight Testing	SEK, Properties of Base Sands — Bentonite Bonding 36
and Fracture Safe Design	Telang, Y. P., Manufacture, Mechanical Properties and Application of Iron Aluminum Alloy Castings 650
PHILLIPS, D. R., Measurement of True Clay and its Effect on Sand Properties	TEMPLETON, A. J. and M. A. FUREY, Development of
POLLARD, W. A., Magnesium Content Effect on Properties	Foundry Techniques for Aluminum Nickel Bronze
of Binary Aluminum-Magnesium Alloys 587	Propeller Castings 696
POLLARD, W. A., Comparison of Water Solution and Mol-	Toriello, L. I. and J. F. Wallace, Green Sand Additives Effect on Mold Cavity Enlargement in Gray Iron Cast-
ten Aluminum Flow by Fluorescent Screen Radiog-	ings
raphy 887	Travillian, R. M., Preventive Maintenance Program
φ	Formation 492
Quigley, F. C. and P. J. AHEARN, Mass Effect and Micro-	TRELA, E., Aluminum Casting Alloys and Properties 840
segregation in a High Strength Steel Casting 435	V
QUIGLEY, F. C. and P. J. AHEARN, Homogenization of	
High Strength Steel at 2500 F 813	Van Eeghem, J. and A. De Sy, Side Effects of Cast Steel Deoxidation
R	Steel Deoxidation
	Properties of Base Sands — Bentonite Bonding 36
RAMACHANDRAN, A., V. PANCHANATHAN and M. R. SESHA-	VINGAS, G. J. and A. H. ZRIMSEK, Steel Foundry Green
DRI, Thermal Behavior of Metallic Molds with Long Freezing Range Alloys	Facing Sands
RAMACHANDRAN, A. and M. R. SESHADRI, Fluidity and	VINGAS, G. J. and A. H. ZRIMSEK, Factors Controlling Casting Dimension
Casting Fluidity of Molten Cast Iron 263	VINGAS, G. J., L. CARNEY and A. H. ZRIMSEK, Ceroxide
REARWIN, E. W., Controlling Variables in a Die Cast	Origins — a Tracer Program 798
Shop	
nent Molds	W
ROMERO, J. W., J. W. ANDERSON and D. R. HARBUR, Re-	WACKER, G., S. GOLDSPIEL and J. KERSHNER, Heat Treat-
covery of Mechanically Entrapped Plutonium from	ment, Microstructure and Corrosion Resistance of
Casting Skulls and Turnings	Aluminum Bronze Castings
LOR, Properties of Base Sands — Bentonite Bonding 36	WALLACE, J. F. and W. G. STUHRKE, Gating of Die Castings
ROTH, J. F., Vacuum Laminate Process for Pattern	WALLACE, J. F. and L. I. Toriello, Green Sand Additives
Equipment 371	Effect on Mold Cavity Enlargement in Gray Iron
S	Castings
•	Walz, W., Today's Engineering Designs Create a Challenge to Foundry Cast Metals Industry 914
SAIA, A. and R. E. EDELMAN, Silicon and Zinc Effect on	WARREN, J. W., Induction Furnaces — Core Type 780
Magnesium-Lithium and Magnesium-Lithium-Silver	WEBB, A. W. O. and N. BAILEY, Properties of Cast Cu-
Alloys 686 SANDERS, C. A., Foundry Raw Materials for Future Mold-	Mn-Al Alloys at Elevated Temperatures 321
ing 283	Weins, M. J., Legal Aspects of Air Pollution 138 Weins, M. J., J. L. S. de Borron and R. A. Flinn, Data
SCHMID, F. and B. W. CROCKER, Elimination of Hot Tear	for Calculation of Riser Placement in Copper Alloy
Cracking in Castings	Castings 832
Cracking in Castings	WILLIAMS, D. C., Cohesional and Frictional Variables in
Schelleng, R. D. and I. A. Franson, Nickel Alloyed	Rammed Sand Mixtures
Pearlitic Ductile Iron for Heavy Sections 850	Molding
Schelleng, R. D. and R. J. Knoth, Notch Tough, High	WINTERTON, K. and M. J. NOLAN, Metal Inert Gas Weld-
Yield Strength Cast Steel for Heavy Sections 618 SCHNEIDER, P. H. and W. PATTERSON, As abstracted by	ing of Tin Bronze Castings
R. L. CLELAND, Surface Smoothness of Castings 857	WITTMOSER, A., Full Mold Casting
SCHUMACHER, J. S., Future Foundry Equipment Systems . 489	Υ
Segur, A. B., Motion-Time Analysis in the Foundry 487 Seshadri, M. R. and A. Ramachandran, Fluidity and	
Casting Fluidity of Molten Cast Iron	Young, M. K., Controlling Exothermic Heat of Epoxy Casting Resins for Patternmaking
SESHADRI, M. R., A. RAMACHANDRAN and V. PANCHAN-	Casting Resins for Patternmaking
ATHAN, Thermal Behavior of Metallic Molds with Long	Z
Freezing Range Alloys	War C O Outlier Die Cestings Improved Through
Sheppard, H. T., An Investigation of Ladle Refractories . 193 Shnay, R. C. and T. J. Ojala, Equilibrium in Foundry	Zach, C. O., Quality Die Castings Improved Through Customer Cooperation
System Sand	Zoros, J., Future Metallurgical Controls Utilizing the
Shroyer, H. F., Patternmaking in Foam 718	Computer 486
SPRINKLE, J. K., J. KEVERIAN and M. H. DAVIDSON, Com-	Zoros, J., Computers Open New Horizons in Casting
puter Identification of Factors Controlling Quality in Castings Production	Technology
STONE, A. J. and T. R. BARUCH, Copper Influence on	VINGAS, Properties of Base Sands — Bentonite Bond-
Chilling Behavior of a Cast Iron for Chilled Rolls 1	ing
STRIEDER, H. L., Carbon Analysis of Hypocutectic Gray	ZRIMSEK, A. H. and G. J. VINGAS, Steel Foundry Green
Iron by Liquidus Thermal Arrest Method 625 STUHRKE, W. G. and J. F. WALLACE, Gating of Die Cast-	Facing Sands
ings	Casting Dimension
Sulzer, J. and B. Chamberlain, Gas Content and Solidi-	ZRIMSEK, A. H., G. J. VINGAS and L. CARNEY, Ceroxide
fication Rate Effect on Tensile Properties and Sound-	Origins — a Tracer Program 798
ness of Aluminum Casting Alloys	ZOTOS, J., P. A. COOPER and G. F. KENT, Development of Improved Mathematical Models for Prediction of
Molten Aluminum	Steel Castings Mechanical Properties 904

## Controlling variables ...... 865 SUBJECT INDEX Development of cast H13 dies .. 777 Casting (s) Dividing flow in runner ...... 381 Computer identification, Fan gates ...... 389 quality control ...... 529 Flow pattern comparison ...... 387 Computers open new horizons .. 769 Flow pattern examination ..... 401 Factors controlling dimensions .. 331 Forces during impingement .... 377 Additives Effects of seacoal on white iron . 763 Gating of ..... 374 Full Mold ..... 292 Effect of green sand on Impingement on cores ....... 376 mold cavity enlargement ...... 512 Hot tear cracking elimination .. 462 Increased turbulence ...... 395 Air Pollution Manufacture, Mechanical Ingate design ...... 396 Control methods for foundry Properties and Application ..... 650 Ingate location ......396 emissions ..... 713 Microsegregation in ...... 353 Instruments as an aid to better . 890 Legal aspects ...... 138 Prevention of surface defects ... 582 Junction design influence ...... 387 Typical ordinances ...... 140 Surface smoothness ..... 857 Mathematical relationships ..... 403 using Molybdenum-base tools .. 471 Alloy (s) Metal flow quantitative Characteristics of sand cast Vacuum induction, beryllium ... 348 evaluation ...... 402 magnesium-zinc ...... 561 Cast Iron Multiple gates ...... 387 Cu-Mn-Al, properties at Bismuth influence on Surface tension influence ...... 397 elevated temperatures ...... 321 mechanical properties ... Thermal behavior of dies ...... 342 Long freezing range, in Chill elimination by mold Quality improved through metallic molds ..... inoculation in ductile ...... 408 customer cooperation ...... 662 Magnesium content effect ..... 587 Copper influence on chilling **Ductile Iron** Magnesium, hydrogen escape behavior ..... 1 Chill elimination ..... 408 from ..... Ductile, thermal treatment Flame hardening of ...... 733 Magnesium with silver, zinc Graphitization and and zirconium ...... 310 Eutectic graphite nucleation processing cycle ...... 495 Multiphase, segregation zones ... 273 by saltlike carbides ...... 222 Mold inoculation ..... 408 Molten cast iron treatment ..... 608 Sand cast, premium strength in . 673 Fluidity and casting fluidity .... 263 Tin bronze, metal inert Cast Steel Nickel alloyed pearlitic for gas welding ..... Austenite decomposition products heavy sections ...... 850 Uranium-molybdenum, chill morphology ..... 204 Thermal treatment effect ...... 417 Carbon and molybdenum effect . 203 effect ...... 233 Aluminum Deoxidation, side effects ...... 142 Development of pumps for Mass effect and molten aluminum ...... 911 Education microsegregation TTT diagrams, carbon and How are you going to train Flowing in sand molded new foundrymen? ..... 290 channels ...... 129 molybdenum influence ...... 205 Aluminum-base Alloys Epoxy Casting properties ..... 840 Casting resins, controlling in Cast iron, influence on Comparative strength of exothermic heat ...... 304 chilling behavior ...... 1 354-T6 ..... Copper-base Alloys Gas content and solidification Cu-Mn-Al properties at rate effect ..... 600 elevated temperatures ...... 321 Facing Sands Physical properties of castings .. 818 Metal inert gas welding ...... 251 Green, steel foundry ...... 149 Refinement of hypereutectic Cost Fluidity aluminum-silicon alloys ...... 721 Reduction, using MTM-GPD .... 549 and Casting fluidity, cast iron .. 263 356 Variant-T6, beryllium Crucible Composition and temperature effect ..... 443 Gas fired steel, magnesium effect ...... 267 alloy melting ..... Mold materials effect ... R Oil fired, aluminum alloy Pouring temperature and melting ...... 65 Bentonite composition effect ...... 266 Silica, cast iron melting ...... Bonding, base sand properties .. 36 Foundry Super salamander plumbago, Ceramic mold process ...... 629 Bervllium cast iron melting ...... 265 Cost accounting and Vacuum induction casting ..... 348 Cupola Bismuth cost control ...... 647 Computer prediction of Development of techniques for in Cast iron, influence on performance . aluminum nickel bronze mechanical properties ...... 25 Water cooled, basic slag ...... 158 propeller castings ...... 696 Bonding Future equipment systems ..... 489 Bentonite, base sand properties . 36 Industrial engineer role ...... 430 Brass and Bronze Raw materials for future Deoxidation Composition and heat treatment Cast steel, side effects ...... 142 molding ...... 283 effect ..... . 115 Statistical methods for Cu-Mn-Al properties at elevated Design Today's engineering designs experiments ...... 12 temperatures ...... 321 Metal inert gas welding ...... 251 create a challenge ..... 914 Steel, green facing sands ...... 149 Nickel-aluminum for glass Die Casting

Branches runner system ...... 381

Furnace

Core type induction ...... 760

mold service ...... 555

Direct are electric, east iron melting	. 283 . 242 . 240 . 75 . 215 . 704 . 273 . 200 . 666 . 23 . 9 . 17 13 21 20 16 15
Forced Graught coke lifed play cast iron melting High frequency, manganese steel melting Induction, cast iron melting G Gates and Gating Ceroxide origins— a tracer program Die casting Die casting Improved copper-base alloy, aluminum techniques Scrystal structure Crystal structure Struc	. 283 . 242 . 240 . 75 . 215 . 704 . 273 . 200 . 666 . 23 . 9 . 17 13 21 20 17 13 21 21 
cast from mething steel melting steel meltin	. 242 240 . 75
steel melting 203 Induction, cast iron melting 2 203 Induction, in Sweden 455  G Gates and Gating Ceroxide origins— a tracer program 798 Improved copper-base alloy, aluminum techniques 575 Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Extectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625  H Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 11 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Induction, cast iron melting 2 203 Induction, in Sweden 455 Induction, in Sweden 455 Role of, in foundry 430 Induction, cast iron melting 2 204 Induction, in Sweden 455 Role of, in foundry 450 Induction, cast iron melting 2 205 Induction, in Sweden 455 Role of, in foundry 450 Induction, cast iron melting 2 206 Raw materials for future molding 228 Raw materials for future molding 228 Induction, in Sweden 455 Maw materials for future molding 228 Induction, in Sweden 455 Maw materials for future molding 228 Induction, in Sweden 455 Molds and Molding 229 Fult mold casting 101 and squeez 164 Full mold casting 229 Fult mold	. 242 240 . 75
Steel melting 2 Induction, cast iron melting 2 Induction in Sweden 455  Gates and Gating Ceroxide origins —	. 240 . 75 . 215 . 704 . 273 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Induction, in Sweden 455  Gates and Gating Ceroxide origins— a tracer program 798 Die casting 374 Improved copper-base alloy, aluminum techniques 575 Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 625 H Heat Transfer and composition, effects of Alydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 47 Role of, in foundry 430 Ingots  Gates and Gating Compaction during jolt and squeeze 164 Molds and Molding Compaction during jolt and squeeze 164 Molds and Molding Compaction during jolt and squeeze 164 Septender of Compaction during jolt and squeeze 164 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Raw materials for future molding 283 True clay measurement 215 Molds and Molding Compaction during jolt and squeeze 164 Squeuze 164 Squeeze 164 Squeeze 164 Squeeze 164 Squeeze 164 Squeeze	. 75 . 215 . 704 . 273
Modeston, in Sweeter   Modes and Molding   283   True clay measurement   283   True clay measurement   283   Modes and Molding   283   Compaction during jolt and squeeze   164   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box sand binder   Sand — Mold and Core   Method for testing hot box   Sand — Mold and Core   Method for testing hot box   Sand — Mold and Core   Method for testing hot box   Sand — Mold and Core   Method for testing hot box   Sand — Mold and Core   Method for testing hot box   Sand Dinder   Sand — Mold and Core   Method for testing hot box   Sand binder   Sand — Mold and Core   Method for testing hot box   Sand — Mold and Core   Method for testing hot box   Sand binder   Sand — Mold and Core   Method for testing hot box   Sand binder   Sand — Mold and Core   Method for testing hot box   Sand binder   Sand — Mold and Core   Method for testing hot box   Sand binder   Sand Holds and Cores   Developments for eliminating deformation and cracking deformation	. 215 . 704 . 273 . 923 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Gates and Gating Ceroxide origins — a tracer program 798 Die casting 374 Improved copper-base alloy, aluminum techniques 575 Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of ———————————————————————————————————	. 704 . 273 . 923 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 14 . 16
Gates and Gating Ceroxide origins — a tracer program 788 Die casting 374 Improved copper-base alloy, aluminum techniques 575 Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 425 Hypoeutectic, carbon analysis of 467 Role of, in foundry 430 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Molds and Molding Compaction during jolt and squeeze 164 Squeeze 184 S	. 273 . 923 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Gates and Gating Ceroxide origins — a tracer program 798 Die casting 374 Improved copper-base alloy, aluminum techniques 575 Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 Heat Transfer and composition, effects of Role of, in foundry 430 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Compaction during jolt and squeeze 164 squeeze 164 Full mold casting 292 Serteation 202 Sam Metallic, thermal behavior 65 Olivine Ladle use 426 Olivine Ladle use 426 Patternmaking Controlling exothermic heat of epoxy casting resins 304 epoxy casting resins 304 In foam 718 Room temperature curing silicones 371 Permanent Molds Thermal behavior 342 Plastics Polyurethane rubber 822 Foundry green facing sands High yield strength for heavy sections 42500 F Maraging, new casting alloy 51  Recovery of maraging, new casting alloy of the properties and poly sections 1250 F Maraging, new casting alloy 51  Recovery of maraging, new casting alloy of the properties and poly sections 1250 F Maraging, new casting alloy 52  Reture, foundry raw materials 56 Metallic, thermal behavior 65 Metallic, thermal behavior 65 Shell Molds and Cores Shell Molds ard Cores Shell Molds and Cores Shell Molds and Cores Shell Molds ard Cores Shell Molds for eliminating deformation and cracking deformation and cracking during casting 310  Solidification 125 Statistics Calculation methods Components of variance use Frequency change 184 Noundring casting 184 Surpric	. 273 . 923 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Ceroxide origins— a tracer program  378 Die casting	. 273 . 923 . 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
a tracer program 798 Die casting 374 Die casting 575 Die lindid casting 575 Die casting 575 Die lindid casting 581 Die londid and Cores Die lindid casting 575 Die lindid casting 581 Die londid and Cores Die londid casting 581 Die londid and Cores Shell Molds and Cores Shell Molds and Cores Shell Molds and Cores Die londid casting duiring casting 581 Urres Bonding, viscosity control Calculation on thods Components of variance use Frequency change Controlling exothermic heat of epoxy casting 501	923 200 666 23 9 17 13 21 20 19 14 16
Die casting	923 200 666 23 9 17 13 21 20 19 14 16
Improved copper-base alloy, aluminum techniques 575  Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625  Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  for	. 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Auminum techniques 575 Metallic, thermal behavior 65 deformation and cracking during casting Slurries Scape from magnesium alloys 1 Industrial Engineering Motion-time analysis 467 Role of, in foundry 1905 Relitaxing structure 227 Colivine 228 Colivine 228 Colivine 228 Colivine 228 Colivine 228 Colivine 229 Controlling exothermic heat of epoxy casting resins 304 Methods in foundry experiments 304 Methods in foundry experiments 304 Multifactor experiments 305 Multifactor experiments 306 Multifactor experiments 307 Multifactor experiments 307 Multifactor experiments 307 Multifactor experiments 309 Controlling exothermic heat of epoxy casting resins 304 Multifactor experiments 309 Multifactor experiments 309 Controlling exothermic heat of epoxy casting resins 304 Multifactor experiments 309 Multifactor experiments 309 Controlling exothermic heat of epoxy casting resins 309 Methods in foundry experiments 309 Multifactor experiments 309 Controlling exothermic heat of epoxy casting resins 309 Methods in foundry experiments 309 Multifactor experiments 309 Controlling exothermic heat of epoxy casting resins 309 Methods in foundry experiments 309 Multifactor experiments 300 Multifactor experiments	. 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Graphite Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 Heat Transfer and composition, effects of 457 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  during casting Slurries Solidification Calculating patterns by digital computer Statistics Calculation methods Components of variance use Frequency change Methods in foundry experiments Multiple regression Nonparametric methods Problem categories Plastics Plustonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Ingots  during casting Slurries Solidification Calculating patterns by digital computer Statistics Calculation methods Components of variance use Frequency change Methods in foundry experiments Multiple regression Nonparametric methods Problem categories Process average change Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy .	. 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Crystal structure 227 Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625  H Heat Transfer and composition, effects of Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Olivine Ladle use 426 Olivine Ladle use 50lidification Calculating patterns by digital computer Statistics Calculation methods Multiple regression Nonparametric methods Problem categories Problem categories Problem categories Problem categories Calculation methods Calculation methods Calculation methods Calculation methods Problem categories Problem categories Problem categories Problem categories Problem categories Calculation methods Calcul	. 200 . 666 . 23 . 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Epitaxial growth 228 Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625  Heat Transfer and composition, effects of alloys 252 Escape from magnesium alloys 253 Hydrogen Escape from magnesium Motion-time analysis 467 Role of, in foundry 430 Ingots  Olivine Ladle use 426 Olivine Ladle use 50 Ladle use 426 Olivine Calculation patterns by digital computer Statistics Calculation methods Components of variance use Frequency change Frequency change experiments Multifactor experiments Multifactor experiments Multiple regression Nonparametric methods Problem categories Polyurethane rubber 882 Plutonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Ingots  Olivine Ladle use 426 Olivine Atale use 50lidification Calculation patterns by digital computer Statistics Calculation methods Components of variance use Frequency change sexperiments Multiple regression Nonparametric methods Problem categories Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy	666 23 9 17 13 21 20 19 14 16
Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 Heat Transfer and composition, effects of alloys 29 Escape from magnesium alloys 29 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Olivine Ladle use 426  Ladle use 426  Patternmaking Controlling exothermic heat of epoxy casting resins 304 In foam 718 Room temperature curing silicones 824 Vacuum laminate process 371 Permanent Molds 718 Permanent Molds	666 23 9 17 13 21 20 19 14 16
Eutectic, nucleation by saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 Heat Transfer and composition, effects of alloys 1  Industrial Engineering Motion-time analysis 467 Role of, in foundry 430  Ingots  Ladle use 426  Ladle use 426  Ladle use 5  Ladle use 426  Calculating patterns by digital computer Statistics Calculation methods Components of variance use Frequency change Methods in foundry experiments Multiple regression Nonparametric methods Problem categories Thermal behavior 342 Plutonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Recovery sections Recovery of Maraging, new casting alloy .  Recovery of Maraging, new casting alloy .	23 9 17 13 21 20 19 14 16
Saltlike carbides 222 Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 H Heat Transfer and composition, effects of 371 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Ladie use 426  Patternmaking Controlling exothermic heat of epoxy casting resins 304 In foam 718 Recowery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Recovery of maraging, new casting alloy .  Recovery of mechanically entrapped 481 Ingots  Calculation methods Components of variance use . Frequency change . Methods in foundry experiments . Multiple regression . Nonparametric methods . Process average change . Process average change . Variability change . Steel Foundry green facing sands . High yield strength for heavy sections . Homogenization of, at 2500 F . Maraging, new casting alloy .	23 9 17 13 21 20 19 14 16
Gray Iron Eutectic graphite nucleation by saltlike carbides 222 Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 H Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Patternmaking Controlling exothermic heat of epoxy casting resins 304 In foam 718 Room temperature curing silicones 824 Vacuum laminate process 371 Nonparametric methods Multiple regression Nonparametric methods Problem categories Problem categories Problem categories Problem categories Process average change Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy Recovery of maraging, new casting alloy Response Homogenization of, at 2500 F Maraging, new casting alloy Response Homogenization of sections Homogenization Homogenization of sections	23 9 17 13 21 20 19 14 16
Eutectic graphite nucleation by saltlike carbides	. 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Patternmaking Components of variance use Components of variance use Frequency change Methods in foundry experiments Multifactor experiments Multifactor experiments Multifactor experiments Multiple regression Nonparametric methods Problem categories Process average change Plutonium Recovery of mechanically entrapped Motion-time analysis Ingots  Patternmaking Comtrolling exothermic heat of epoxy casting resins 304 In foam 718 Recome temperature curing silicones S24 Vacuum laminate process 371 Permanent Molds Thermal behavior Plastics Polyurethane rubber Recovery of mechanically entrapped Patternmaking Components of variance use Frequency change Methods in foundry experiments Multifactor experiments Multifactor experiments Nonparametric methods Process average change Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy Maraging, new casting alloy	. 9 . 17 . 13 . 21 . 20 . 19 . 14 . 16
Fluidity and casting fluidity 263 Hypoeutectic, carbon analysis of 625 H Heat Transfer and composition, effects of alloys 29 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Controlling exothermic heat of epoxy casting resins 304 In foam 718 Recovery of mechanical Resource use . Components of variance use . Frequency change In foam 718 Recoversing resins 304 In foam 718 Recoversum laminate process 371 Nonparametric methods Permanent Molds Thermal behavior 342 Plustics Polyurethane rubber 882 Plutonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Ingots  Components of variance use . Components of variance use Frequency change Multifactor experiments Multifactor experiments Multifactor experiments Multifactor experiments Multifactor experiments Multifactor experiments Process average change Random balance as screening technique Variability change Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy	17 13 21 20 19 14 16
Hypoeutectic, carbon analysis of 625  Heat Transfer and composition, effects of 194 Hydrogen Escape from magnesium alloys 9  Industrial Engineering Motion-time analysis 467 Role of, in foundry 430  Ingots  Controlling Excitation Reads 304 In foundry 718  Epoxy casting resins 304 In foundry 718  Repoxy casting resins 304 In foundry 718  Repoxy casting resins 304 In foundry 718  Recom temperature curing silicones 371  Nultifactor experiments Multiple regression  Multiple regression  Nonparametric methods Problem categories  Proplyurethane rubber 342  Plastics Polyurethane rubber 882  Polyurethane rubber 882  Properties, Mechanical 481  Properties, Mechanical 581  Frequency change  Multifactor experiments  Multiple regression  Nonparametric methods  Process average change  Random balance as screening technique  Variability change  Steel Foundry green facing sands High yield strength for heavy sections  Homogenization of, at 2500 F Maraging, new casting alloy	13 21 20 19 14 16
analysis of 625  Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 9  Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots    A	21 20 19 14 16
Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Room temperature curing silicones 324 Vacuum laminate process 371 Nonparametric methods Problem categories Process average change Plastics Polyurethane rubber 342 Plutonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Recomments Multifactor experiments Multiple regression Nonparametric methods Process average change Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy	21 20 19 14 16
Heat Transfer and composition, effects of sall of the strength	21 20 19 14 16
Heat Transfer and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots Silicones 324 Vacuum laminate process 371 Permanent Molds 342 Phastics 342 Problem categories Problem categories Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy	. 20 . 19 . 14 . 16
and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Permanent Molds Thermal behavior 342 Plastics Polyurethane rubber 882 Plustics 882 Plustics 882 Plustics 882 Plustics 882 Plustics 882 Plustics 882 Problem categories Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy	. 14
and composition, effects of 537 Hydrogen Escape from magnesium alloys 9 Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots  Permanent Molds Thermal behavior 342 Plastics Polyurethane rubber 882 Plutonium Recovery of mechanically entrapped 481 Properties, Mechanical Cast iron, bismuth influence 25 Recovery of mechanical 481 Properties, Mechanical 481 Properties 481 Foundry green facing sands High yield strength for heavy sections 481 Hermal behavior 342 Problem categories 482 Problem categories 483	. 14
Hydrogen Escape from magnesium alloys  Industrial Engineering Motion-time analysis Role of, in foundry  Ago Ingots  Thermal behavior Plastics Plastics Polyurethane rubber Recovery of mechanically entrapped Properties, Mechanical Cast iron, bismuth influence Random balance as screening technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy .	. 16
Escape from magnesium alloys	. 15
alloys 9 Polyurethane rubber 882 technique Variability change Steel Industrial Engineering Motion-time analysis 467 Role of, in foundry 430 Ingots R Polyurethane rubber 882 technique Variability change Steel Foundry green facing sands High yield strength for heavy sections Homogenization of, at 2500 F Maraging, new casting alloy .	
Plutonium Recovery of mechanically entrapped	
Industrial Engineering entrapped	. 10
Industrial Engineering entrapped	
Industrial Engineering Properties, Mechanical High yield strength for Motion-time analysis	140
Motion-time analysis	. 149
Role of, in foundry 430 Ingots  R  Homogenization of, at 2500 F  Maraging, new casting alloy .	010
Ingots R Maraging, new casting alloy.	
	. 508
Radiography	
Comparison of water solution Carbon and molybdenum	
L and malten aluminum flour 997 effect	. 203
Deoxidation, side effects	. 142
Portrostories 193 Ladle 193 Development of improved	
Shark cliving use 426 Resins mathematical models for	
From controlling eacthermic prediction of mechanical	
heat 304 properties	. 904
Diagram and Discourse Large Chromium, practical	
Magnesium-Rase Alloys Calculation of placement 839 improvements in	. 611
High strength, with silver.	
zinc and zirconium 310 S microsegregation	. 435
Hydrogen escape from 9	
Silicon and zinc effect on Sand	
magnesium-lithium and Aluminum flowing in channels . 129	
magnesium-lithium-silver 686 Angle of internal friction 75 Training	
Maintenance Base, effect on dry strength New foundrymen, how to	. 290
Formation of preventive and density	
program 492 Bentonite increase effect 244	
Malleable Iron Calculation of effective	
Machining 898 diameter 218 Uranium-Molybdenum Alloy	
Magnetic particle indications 545 Clay deflocculation 216 Chill Effect on cast	. 233
magnetic particle materialis	
Diop weight totally and	
metung job and	200
	. 200
Cast iron 2 Control problem 248	
Cast iron	
Cast steel	
Magnesium alloys 9 Foundry System, Welding	
Metallurgy equilibrium in	055
Future controls utilizing Green facing, steel foundry 149 porosity	. 255
computers	. 251
Microsegregation preparation	
	. 262
in Castings and ingots	. 262
Molding Sand relationships	. 262
and canada and angular and an analysis and an	. 262